TBi Industries

POLSAB
TECHNIKA SPAWALNICZA

TBi T-Lux Any1
MODULAR TIG TORCH SOLUTIONS



CONTENTS

TBi T-Lux Any1 Ordering Information

Gas cooled 6

Water cooled 7

TBi T-Lux Any1 Kits

Ordering information 8 ... 11

TBi Consumables

TBi SR 9 (FX), TBi SR 20 (FX), TBi SR 21 (FX) 12 ... 13

TBi SR 17 (FX), TBi SR (F)X26, TBi SR 18 (FX) 14 ... 15

TBi SR 400 16

TBi XCT 400W 17

TBi TM 125 18

TBi TM 250 19

TBi T-Lux Any1

The new TBi T-Lux Any1 Modular series combines the proven ergonomics and quality of the T-Lux torches with an innovative modular system. Thanks to interchangeable components, each torch can be individually configured.

Maximum versatility, reduced inventory, and easy maintenance make the TBi T-Lux Any1 Modular series the ideal solution for modern welding processes.

Key features:
- **Ergonomic handle with structured soft grip**
- **Modules with optimum positioning of buttons**
- **Pre-configured kits for easy torch installation**

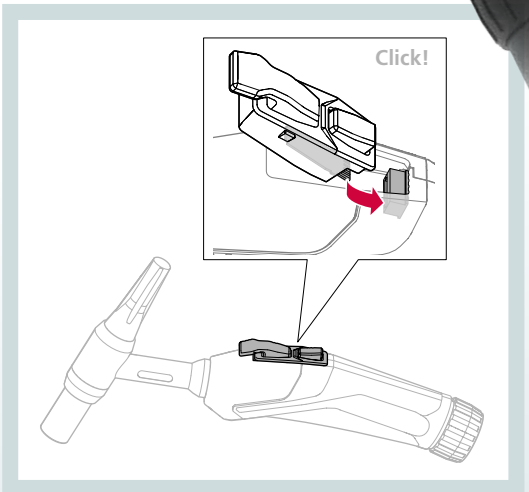
This is how flexibility becomes the standard.



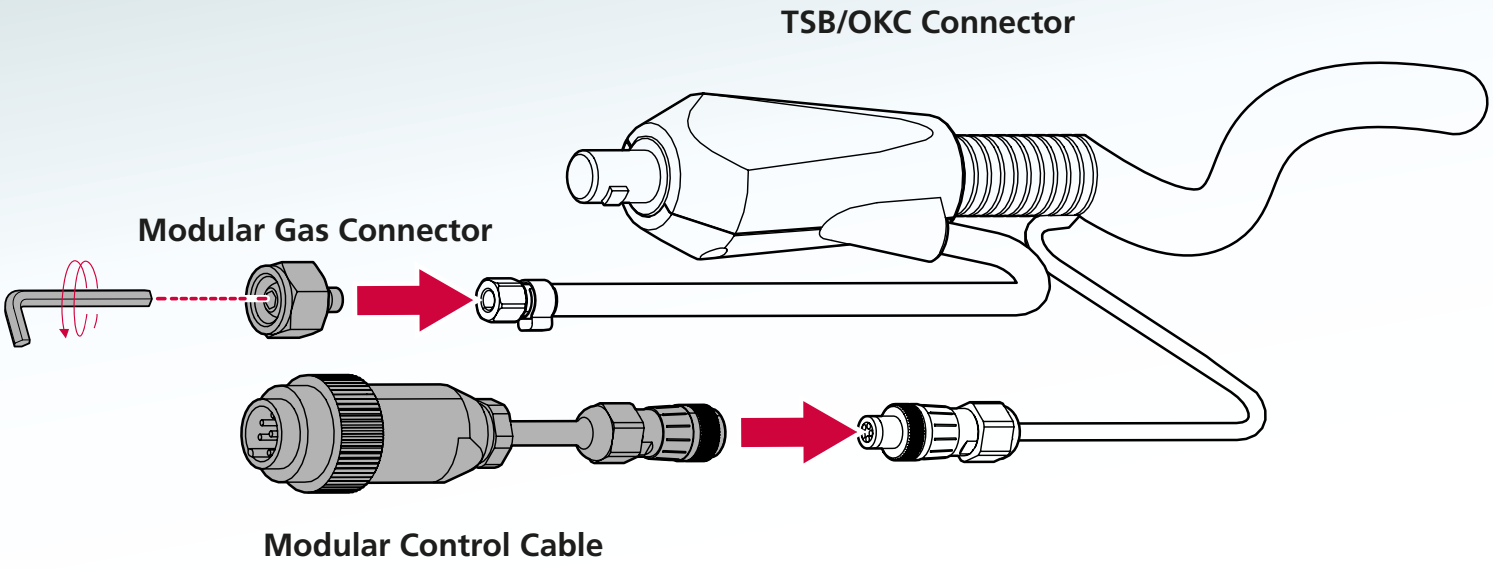
TBi T-Lux Any1 TIG

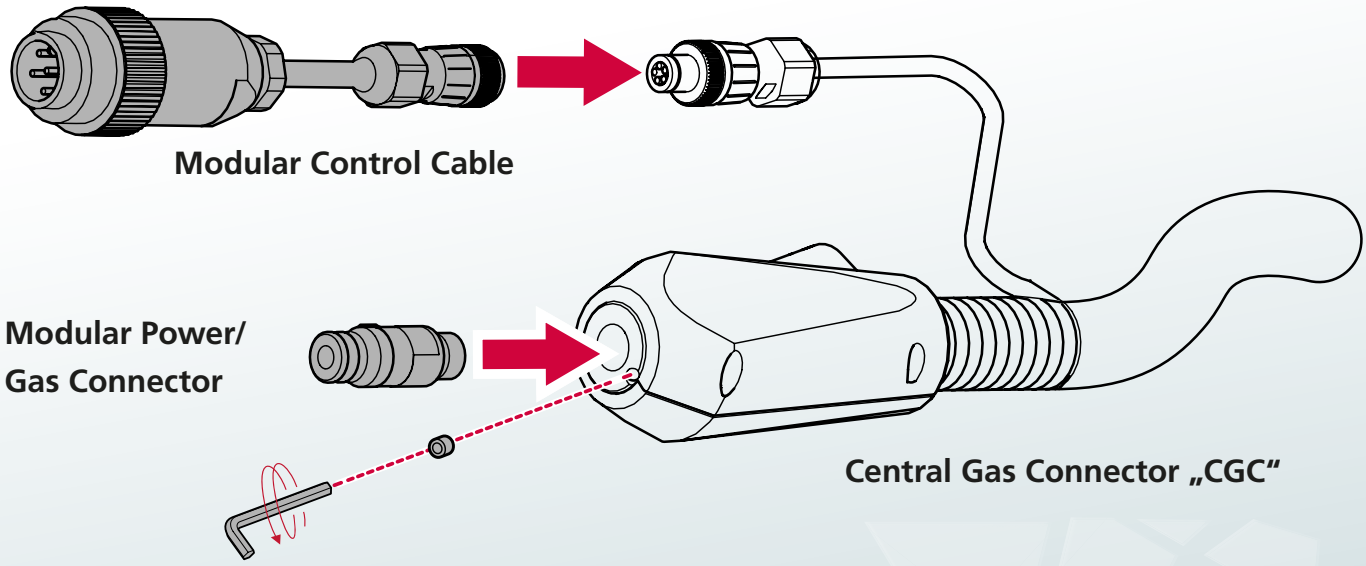
The TBi T-Lux Any1 Modular series offers maximum adaptability:





3 different click-in modules for easy installation


TSB/OKC Connector
Modular Gas Connector
Modular Control Cable

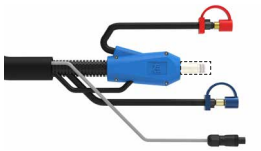

Modular Control Cable
Modular Power/
Gas Connector
Central Gas Connector „CGC“

GAS-COOLED

OKC/TSB 35/50 (Ø 13 mm)	Central gas connector (CGC)
	

	Type	Length	Part no. OKC/TSB 35/50	Part no. Central gas connector
	TBi SR 9 T-Lux Any1	4 m	406P009004	-
		8 m	406P009008	-
	TBi SR 9 FX T-Lux Any1	4m	406PF09004	-
		8m	406PF09008	-
	TBi SR 17 T-Lux Any1	4 m	406P017004	407P017004
		8 m	406P017008	407P017008
		12 m	406P017012	-
		16 m	406P017016	-
	TBi 17 FX T-Lux Any1	4 m	406PF17004	-
		8 m	406PF17008	-
	TBi SR X26 T-Lux Any1	4 m	406P026004	407P026004
		8 m	406P026008	407P026008
		12 m	406P026012	407P026012
		16 m	406P026016	407P026016
	TBi SRFX26 T-Lux Any1	4 m	406PF26004	407PF26004
		8 m	406PF26008	407PF26008
		12 m	406PF26012	407PF26012
		16 m	406PF26016	407PF26016
	TBi TM125 T-Lux Any1	4 m	406P125004	407P125004
		8 m	406P125008	407P125008
		12 m	406P125012	407P125012
		16 m	406P125016	407P125016

WATER-COOLED

OKC/TSB 35/50 (Ø 13 mm)	Central gas connector (CGC)
	

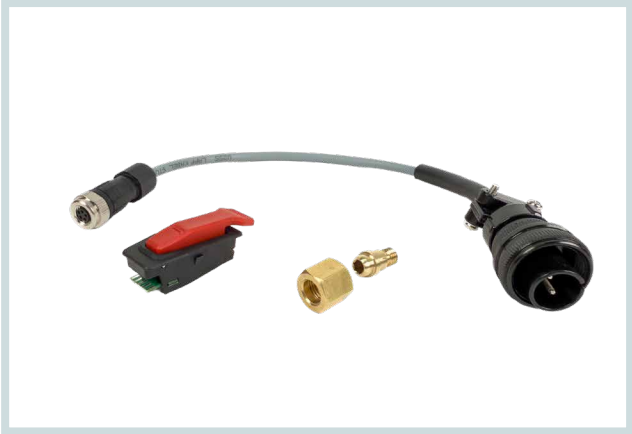
	Type	Length	Part no. OKC/TSB 35/50	Part no. Central gas connector
	TBi SR 18 T-Lux Any1	4 m	406P018004	407P018004
		8 m	406P018008	407P018008
	TBi SR 18 FX T-Lux Any1	4m	406PF18004	407PF18004
		8m	406PF18008	407PF18008
	TBi SR 20 T-Lux Any1	4 m	406P020004	-
		8 m	406P020008	-
	TBi SR 20 FX T-Lux Any1	4 m	406PF20004	-
		8 m	406PF20008	-
	TBi SR 21 T-Lux Any1	4 m	406P021004	407P021004
		8 m	406P021008	407P021008
		12 m	406P021012	407P021012
		16 m	406P021016	407P021016
	TBi SR 21 FX T-Lux Any1	4 m	406PF21004	407PF21004
		8 m	406PF21008	407PF21008
		12 m	406PF21012	407PF21012
		16 m	406PF21016	407PF21016
	TBi SR 400 T-Lux Any1	4 m	406P400004	-
		8 m	406P400004	-
	TBi XCT 400W T-Lux Any1	4 m	406PXCT004	407PXCT004
		8 m	406PXCT008	407PXCT008
	TBi TM250 T-Lux Any1	4 m	406P250004	407P250004
		8 m	406P250008	407P250008
		12 m	406P250012	407P250012
		16 m	406P250016	407P250016



1. Choose your torch

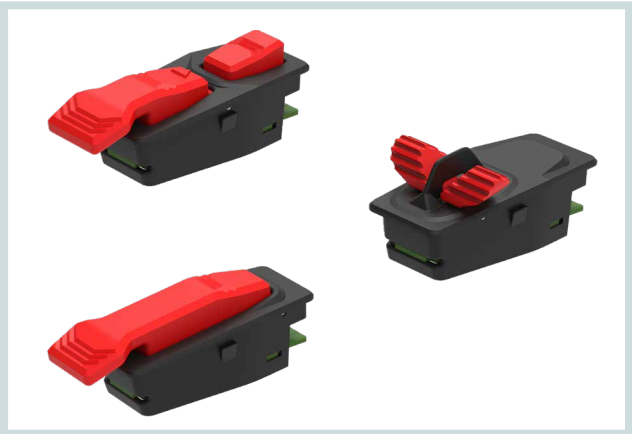
Select the welding torch that best fits your needs.

Please make sure that you choose the right cable assenmbly version (OKC or CGC).



2. Pick the right kit

Make sure the kit matches your welding machine model.



Note:

If various modules are offered, choose the one that suits your application.

We have compiled an overview of compatible manufacturers to help you select the right connector kit for your machine.

Please compare carefully the layout and number of contact-poles and the picture of the connector.

5 *referes to the number of contact poles.*

Böhler	7		Mahe	5	
Cloos	5		Merkle	5	8
ESAB	2	8	Messer	5	
EWM	5	8	Migatronic	7	
Fronius	9		Miller	14	
GYS	7		Oerlikon	5	
Jäckle	5		Rehm	19	
Kemppi	7		Selco	7	
Lincoln	5		Weco	5	
Lorch	5				

2-pole





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	ESAB	OKC/TSB	Gas nipple & Nut (G1/8“)	■	■	407P001001

5-pole





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Cloos*	OKC/TSB	Gas nipple & Nut (M10x1)	■	■	407P001005
	Weco*					
	Weco*	OKC/TSB	Gas nipple & Nut (M10x1)	■	■	407P001006





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Lincoln*	OKC/TSB	Quick-Connector (2.7)	■	■	407P001012
	EWM Oerlikon* Messer Griesheim*	OKC/TSB	Gas nipple & Nut (M12x1 + G1/4“)	■		407P001020
					■	407P001021
	Lorch*	OKC/TSB	Quick-Connector (2.7)	■		407P001013
					■	407P001014
	Jaeckle*	OKC/TSB	Quick-Connector (5)	■	■	407P001015
	Merkle*	CGC	Through Power-Pin	■	■	407P001016
	Mahe*	OKC/TSB	Gas nipple & Nut (G1/4“)	■	■	407P001017
	EWM Oerlikon*	OKC/TSB	Gas nipple & Nut (G1/4“)	■		407P001018
					■	407P001019

* TBi Industries GmbH is not affiliated, associated, endorsed by, or in any way officially connected with any of the manufacturers listed above.

TBi T-Lux Any1 Kits

7-pole





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Kemppi*	CGC	Through Power-Pin	■		407P001002
					■	407P001003





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Migatronic*	OKC/TSB	Quick Connector (2.5)	■		407P001007
					■	407P001008
	GYS*	OKC/TSB	Quick Connector (2.7)	■		407P001009





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Böhler* Selco*	OKC/TSB	Quick Connector (2.7)	■	■	407P001033

8-pole





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	EWM	OKC/TSB	Gas nipple & Nut (G1/4“)	■	■	407P001004





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	ESAB	OKC/TSB	Gas nipple & Nut (G1/8“)	■	■	407P001026



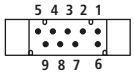


Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Merkle*	CGC	Through Power-Pin	■	■	407P001028

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9-pole





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Fronius*	CGC	Through Power-Pin	■	■	407P001023
						407P001022
						407P001024

14-pole

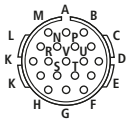




Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Miller*	OKC/TSB	Gas nipple & Nut (G3/8“)	■	■	407P001031

19-pole





Module	Compatible with	Torch Type	Gas Connection	Gas	Water	Part No.
	Rehm*	OKC/TSB	Quick Connector (2.7)	■		407P001010
					■	407P001011

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TBi SR 9 (FX) T-Lux Any1 , TBi SR 20 (FX) T-Lux Any1 , TBi SR 21 (FX) T-Lux Any1



TBi SR 9
T-Lux Any1
gas cooled

35% (10 min.)
AC: 100 A
DC: 145 A
Ø 0.5-1.6 mm



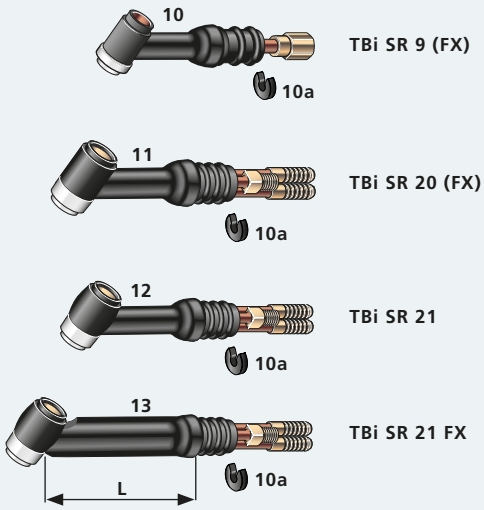
TBi SR 20
T-Lux Any1
water cooled

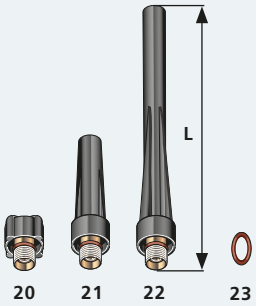
100% (10 min.)
AC: 155 A
DC: 220 A
Ø 0.5-3.2 mm



TBi SR 21
T-Lux Any1
water cooled

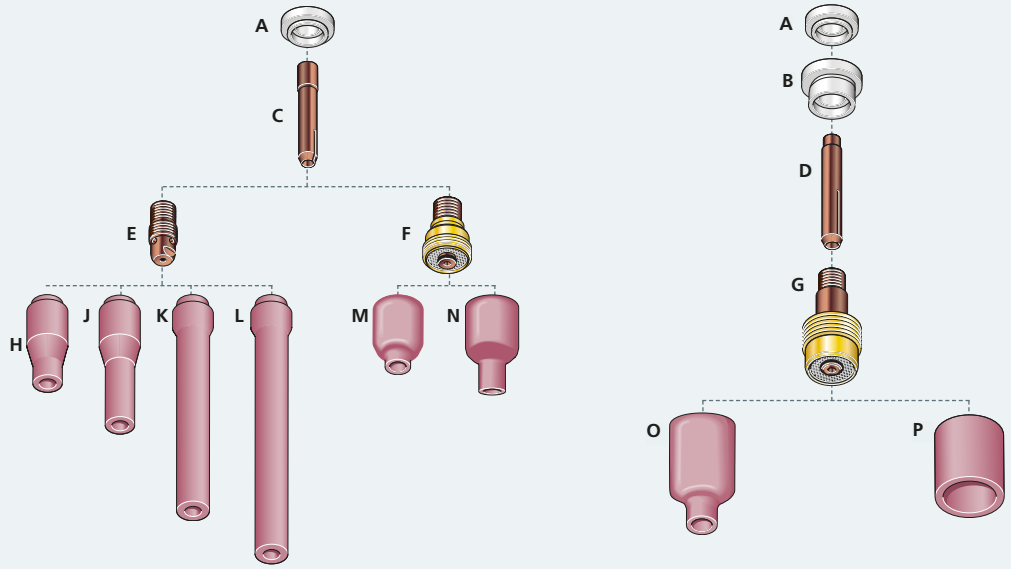
100% (10 min.)
AC: 240 A
DC: 340 A
Ø 0.5-3.2 mm





Spare parts

10	Torch body	SR 9	w/o 401P102013	L = 35 mm		405P090800
10	Torch body flexible	SR 9 FX	w/o 401P102013	L = 35 mm		403P090800
10a	Retaining clip	SR 9 (FX)				401P102013
11	Torch body	SR 20	w/o 401P102015	L = 35 mm		405P200800
11	Torch body flexible	SR 20 FX	w/o 401P102015	L = 35 mm		403P200700
10a	Retaining clip	SR 20 (FX)				401P102015
12	Torch body	SR 21	w/o 401P102015	L = 35 mm		405P210800
13	Torch body flexible	SR 21 FX	w/o 401P102015	L = 65 mm		403P210700
10a	Retaining clip	SR 21 (FX)				401P102015
20	Back cap		short	L = 18 mm	41V33	401P200100
21	Back cap		medium	L = 48 mm	41V35	401P200200
22	Back cap		long	L = 145 mm	41V24	401P200300
23	O-Ring				98W77	365P200046



Consumables				
▶ A	Insulator		598882	402P200900
B	Adapter	Jumbo Gas lens	54N63-20	401P200905

Collets		Ø 0.5 mm Ø 0.020"	Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.0 mm	Ø 2.4 mm Ø 3/32"	Ø 3.0 mm	Ø 3.2 mm Ø 1/8"
▶ C	Standard L=25.4 mm	13N20 401P200599	13N21 401P200600	13N22 401P200601	- 401P200604	13N23 401P200602	- 401P200605	13N24 401P200603
D	Jumbo L=40.1 mm	- -	13N21L 401P13N21L	13N22L 401P13N22L	- -	13N23L 401P13N23L	- -	13N24L 401P13N24L

Collet bodies		Ø 0.5 - 1.6 mm	Ø 2.0 - 2.4 mm	Ø 3.0 - 3.2 mm
▶ E	L=20.6 mm	13N27 401P201001	13N28 401P201002	13N29 401P201003

Gas lenses		Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.0 - 2.4 mm	Ø 3.0 - 3.2 mm
F	Standard L=21.5 mm	45V42 401P201300	45V43 401P201301	45V26 401P181301	45V27 401P181302
G	Jumbo L=40.5 mm	45V0204S 401P201350	45V116S 401P20135	45V64 401P181352	995795 401P181353

Ceramic nozzles		No. 3 Ø 5.0 mm Ø 3/16"	No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 10 Ø 16 mm Ø 5/8"	No. 12 Ø 19 mm Ø 3/4"	Ø 24 mm
▶ H	Standard L=30.0 mm	- -	13N08 401P201106	13N09 401P201107	13N10 401P201108	13N11 401P201109	13N12 401P201110	13N13 401P201111	- -	- -
J	Standard L, L=48.0 mm	796F70 401P201115	796F71 401P201116	796F72 401P201117	796F73 401P201118	- -	- -	- -	- -	- -
K	Standard XL, L=63.0 mm	- -	796F75 401P201126	796F76 401P201127	796F77 401P201128	- -	- -	- -	- -	- -
L	Standard XXL, L=89.0 mm	- -	796F79 401P201136	- -	- -	- -	- -	- -	- -	- -
M	L=25.5 mm		53N58 401P201400	53N59 401P201401	53N60 401P201402	53N61 401P201403	53N61S 401P201404	- 401P201409	- -	- -
N	L, L=35.0 mm		53N58L 401P201408	53N59L 401P201405	53N60L 401P201406	53N61L 401P201407	- -	- 401P201410	- -	- -
O	Jumbo L=48.0 mm	- -	- -	- -	57N75 401P201451	- -	57N74 401P201452	53N88 401P222250	53N87 401P222251	53N89-L 401P222253
P	Jumbo short L=34.0 mm	- -	- -	- -	- -	- -	- -	- -	- -	53N89 401P222252

▶ = Standard

TBi SR 17 (FX) T-Lux Any1 , TBi SR (F)X26 T-Lux Any1 , TBi SR 18 (FX) T-Lux Any1



TBi R 17
T-Lux Any1
gas cooled

35% (10 min.)
AC: 120 A
DC: 170 A
Ø 0.5-2.4 mm



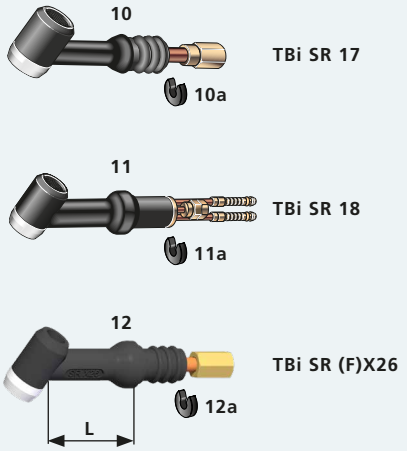
TBi SR X26
T-Lux Any1
gas cooled

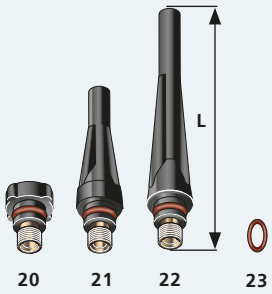
35% (10 min.)
AC: 180 A
DC: 260 A
Ø 0.5-4.0 mm



TBi SR 18
T-Lux Any1
water cooled

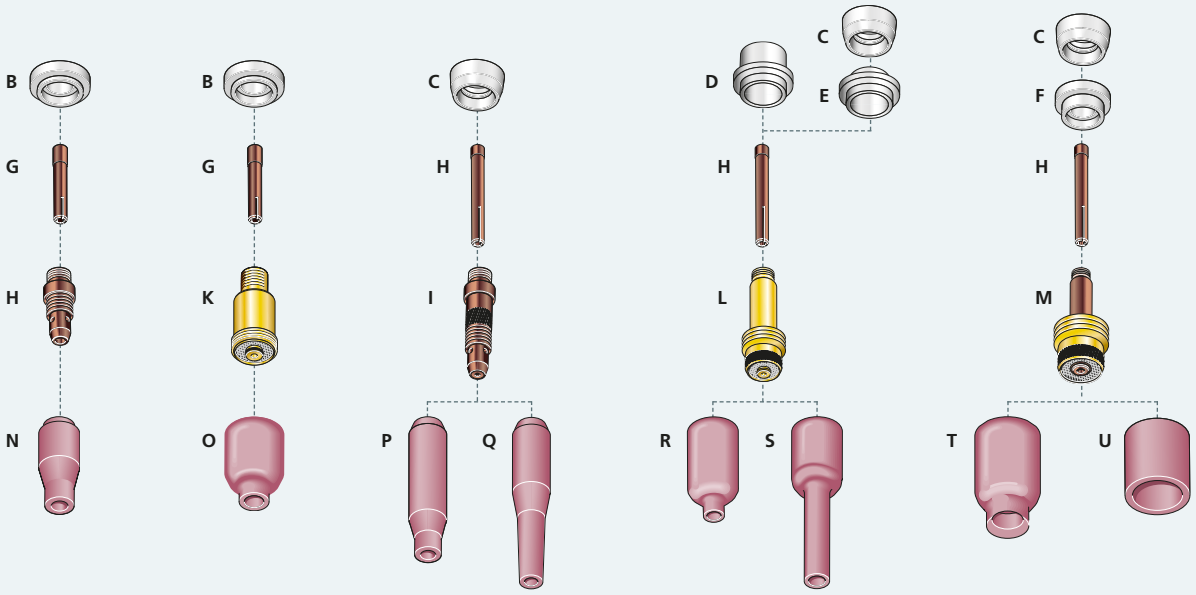
100% (10 min.)
AC: 225 A
DC: 320 A
Ø 0.5-4.0 mm





Spare parts						
10	Torch body	SR 17	w/o 401P102014	L = 50 mm		405P170700
10	Torch body flexible	SR 17 FX	w/o 401P102014	L = 50 mm		403P170700
10a	Retaining clip	SR 17 (FX)				401P102014
11	Torch body	SR 18	w/o 401P102016	L = 50 mm		405P180702
11	Torch body flexible	SR 18 FX	w/o 401P102016	L = 50 mm		403P180702
11a	Retaining clip	SR 18 (FX)				401P102016
12	Torch body	SR X26	w/o 401P102019	L = 52 mm		405PX26700
12	Torch body flexible	SR FX26	w/o 401P102019	L = 52 mm		403PX26700
12a	Retaining clip	SR (F)X26				401P102019
20	Back cap		short	L = 24 mm	57Y04	402P170100
21	Back cap		medium	L = 58 mm	57Y05	402P170150
22	Back cap		long	L = 140 mm	57Y02	402P170200
23	O-Ring				98W18	365P200096

Consumables					
B	Insulator		Gas lens, small	-	402P956100
C	Insulator			18CG	403P171000
D	Insulator		Gas lens	54N01-TBi	401P181100
E	Insulator		Gas lens	54N01	401P171000
F	Adapter		Jumbo Gas lens	54N63	401P171105



	Collets	Ø 0.5 mm Ø 0.020"	Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.0 mm	Ø 2.4 mm Ø 3/32"	Ø 3.0 mm	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"
▶ G	short L=29.3 mm	- -	10N22S 402P10N22S	10N23S 402P10N23S	- -	10N24S 402P10N24S	- -	10N25S 402P10N25S	- -
H	Standard L=50.0 mm	10N21 402P170499	10N22 402P170500	10N23 402P170502	- 402P170506	10N24 402P170503	- 402P170507	10N25 402P170504	54N20 402P170505

	Collet bodies	Ø 1.0-1.6 mm	Ø 2.0-2.4 mm	Ø 3.0-3.2 mm	
I	short L=24.5 mm	17CB22 402P17CB22	17CB23 402P17CB23	17CB24 402P17CB24	
		Ø 0.5 -1.6 mm	**Ø 2.0-2.4 mm**	**Ø 3.0-3.2 mm**	**Ø 4.0 mm**
J	Standard L=47.0 mm	10N31 401P180999	10N32 401P181000	10N28 401P181001	406488 401P181002

	Gas lenses	Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.0 mm	Ø 2.4 mm Ø 3/32"	Ø 3.0 mm	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"
K	short L=27.0 mm	- 402P956048	- 402P956049	- -	- 402P956050	- -	- 402P956051	- -
		Ø 1.0-1.6 mm		**Ø 2.0-2.4 mm**		**Ø 3.0-3.2 mm**		**Ø 4.0 mm**
L	Standard L=50.0 mm	45V25 401P181300		45V26 401P181301		45V27 401P181302		45V28 401P181303
M	Jumbo L=50.0 mm	45V116 401P181351		45V64 401P181352		995795 401P181353		45V63 401P181354

	Ceramic nozzles	No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 10 Ø 16 mm Ø 5/8"	No. 11 Ø 17.5 mm Ø 11/16"	No. 12 Ø 19 mm Ø 3/4"	Ø 24.0 mm
N	short L=30.0 mm	13N08 401P201106	13N09 401P201107	13N10 401P201108	13N11 401P201109	13N12 401P201110	13N13 401P201111	- -	- -	- -
O	short L=25.5 mm	53N58 401P201400	53N59 401P201401	53N60 401P201402	53N61 401P201403	53N61S 401P201404	- -	- -	- -	- -
P	Standard L=47.0 mm	10N50 401P170907	10N49 401P170908	10N48 401P170909	10N47 401P170910	10N46 401P170911	10N45 401P170912	- -	10N44 401P170913*	- -
▶ Q	Standard L L=76.0 mm	10N50L 401P170923	10N49L 401P170914	10N48L 401P170915	10N47L 401P170916	- -	- -	- -	- -	- -
R	L=42.0 mm	54N18 401P222200	54N17 401P222201	54N16 401P222202	54N15 401P222203	54N14 401P222204	- -	54N19 401P222206	- -	- -
S	L, L=76.0 mm	54N18 L 401P222211	54N17 L 401P222207	54N16 L 401P222208	54N15 L 401P222209	54N14 L 401P222210	- -	- -	- -	- -
T	Jumbo L=48.0 mm	- -	- -	57N75 401P201451	- -	57N74 401P201452	53N88 401P222250	- -	53N87 401P222251	53N89-L 401P222253
U	Jumbo, short L=34.0 mm	- -	- -	- -	- -	- -	- -	- -	- -	53N89 401P222252

* L=50.0 mm

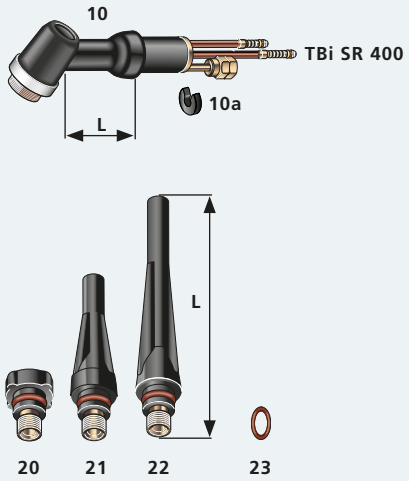
▶ = Standard

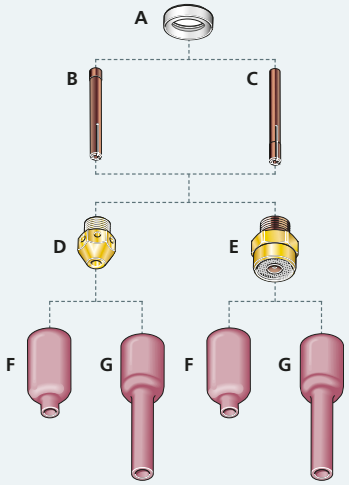
TBi SR 400 T-Lux Any1



TBi SR 400
T-Lux Any1
water cooled

100% (10 min.)
AC: 315 A
DC: 450 A
Ø 1.6-4.0 mm





Spare parts and Consumables

10	Torch body	SR 400	w/o 401P102016	L = 50 mm	405P400802
10a	Retaining clip	SR 400			401P102016
20	Back cap		short	L = 24 mm	402PX40600
21	Back cap		medium	L = 58 mm	402PX40650
22	Back cap		long	L = 140 mm	402PX40700
23	O-Ring				365P200096
A	Insulator				401PX40700

Collets		Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.4 mm Ø 3/32"	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"	Ø 4.8 mm Ø 3/16"
▶ B	L=50.0 mm	10N22 402P170500	10N23 402P170502	10N24 402P170503	10N25 402P170504	54N20 402P170505	- -
C	L=50.0 mm, Heavy duty	- -	- -	- -	10N25HD 405P400504	54N20HD 405P400505	18C36 405P400506

Collet bodies		Ø 1.0-3.2 mm	Ø 3.2-4.8 mm
D	Standard L=47.0 mm	- 405P401000	- 405P401001

Gas lenses		Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.4 mm Ø 3/32"	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"	Ø 4.8 mm Ø 3/16"
E	L=50.0 mm	18GL04 405P401301	18GL16 405P401302	18GL32 405P401303	18GL18 405P401304	18GL53 405P401305	18GL36 405P401306

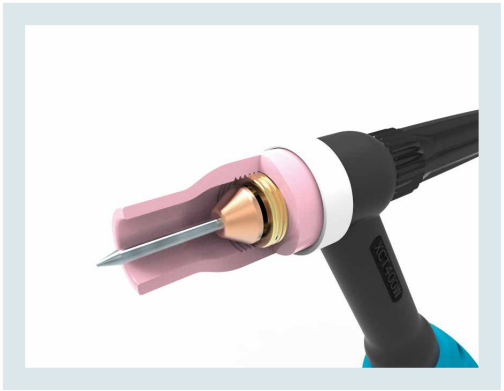
Ceramic nozzles		No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 11 Ø 17.5 mm Ø 11/16"
▶ F	L=42.0 mm	54N18 401P222200	54N17 401P222201	54N16 401P222202	54N15 401P222203	54N14 401P222204	54N19 401P222206
D	L, L=76.0 mm	54N18 L 401P222211	54N17 L 401P222207	54N16 L 401P222208	54N15 L 401P222209	54N14 L 401P222210	- -

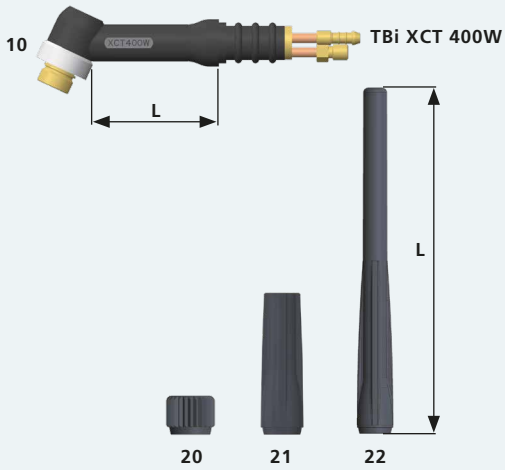
▶ = Standard

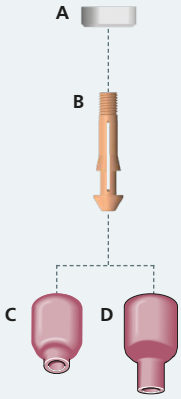


TBi XCT 400W
T-Lux Any1
water cooled

100% (10 min.)
AC: 315 A
DC: 450 A
Ø 1.6-4.0 mm







Spare parts and Consumables

10	Torch body	XCT 400W	w/o 401P102014	L = 52 mm	405PX40700
–	Retaining clip	XCT 400W			401P102015
20	Back cap		short	L = 13 mm	402PX40600
21	Back cap		medium	L = 50 mm	402PX40650
22	Back cap		long	L = 145 mm	402PX40700
A	Insulator				401PX40700

Collets		Ø 1.6 mm Ø 1/16"	Ø 2.4 mm Ø 3/32"	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"
▶ B	L=44.0 mm	401PX40501	401PX40502	401PX40503	401PX40504

Ceramic nozzles		No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 10 Ø 16 mm Ø 5/8"
▶ C	L=25.5 mm	53N58 401P201400	53N59 401P201401	53N60 401P201402	53N61 401P201403	53N61S 401P201404	- 401P201409
D	L, L=35.0 mm	53N58L 401P201408	53N59L 401P201405	53N60L 401P201406	53N61L 401P201407	- -	- 401P201410

▶ = Standard

TBi TM 125 T-Lux Any1



TBi TM 125
T-Lux Any1
+ TM 9/20
gas cooled

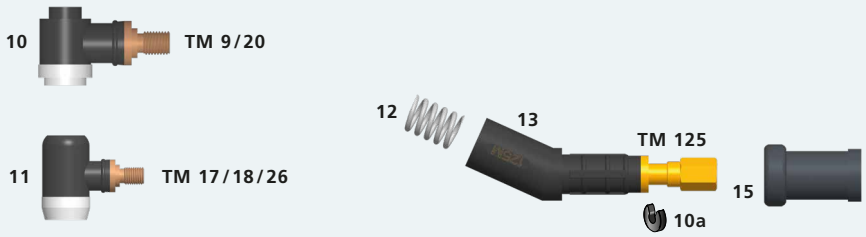
60% (10 min.)
AC: 80 A
DC: 110 A
Ø 0.5-2.4 mm



TBi TM 125
T-Lux Any1
+ TM 17/18/26
gas cooled

60% (10 min.)
AC: 100 A
DC: 140 A
Ø 1.0-2.4 mm





Spare parts and Consumables

▶	10	Torch head	TM	9/20	402P550002
	11	Torch head	TM	17/18/26	402P550003
	12	Spring			402P550004
	13	Torch body	TM 125	w/o 401P102014	402P550001
	-	Retaining clip			401P102014
	15	Front insert			402P600015



Combined with Standard TBi wear parts.

12-15

▶ = Standard



TBi TM 250
T-Lux Any1
+ TM 9/20
water cooled

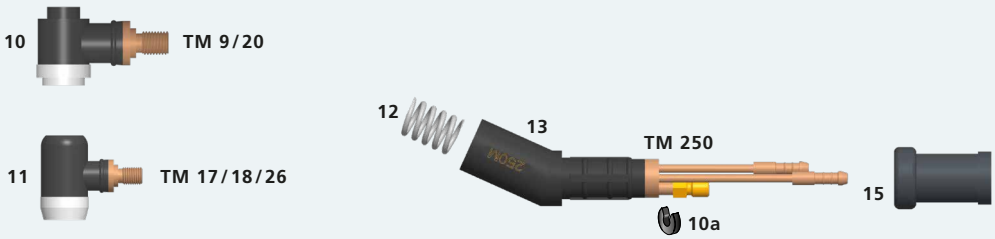
100% (10 min.)
AC: 160 A
DC: 220 A
Ø 0.5-3.2 mm



TBi TM 250
T-Lux Any1
+ TM 17/18/26
water cooled

100% (10 min.)
AC: 225 A
DC: 320 A
Ø 1.0-4.0 mm





Spare parts and Consumables

▶	10	Torch head	TM	9/20	402P550002
	11	Torch head	TM	17/18/26	402P550003
	12	Spring			402P550004
	13	Torch body	TM 250	w/o 401P102015	402P600001
	-	Retaining clip			401P102015
	15	Front insert			402P600015



Combined with Standard TBi wear parts.

12-15

▶ = Standard

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